

Asymmetric Epoxidation of 1,1-Disubstituted Terminal Olefins by Chiral Dioxirane via a Planar-like Transition State

Bin Wang, O. Andrea Wong, Mei-Xin Zhao, and Yian Shi*

Department of Chemistry, Colorado State University, Fort Collins, Colorado 80523

yian@lamar.colostate.edu

Received July 16, 2008

Various 1,1-disubstituted terminal olefins have been investigated for asymmetric epoxidation using chiral ketone catalysts. Up to 88% ee has been achieved with a lactam ketone, and a planar transition state is likely to be a major reaction pathway.

Introduction

Chiral dioxiranes have recently been shown to be effective for asymmetric epoxidation of olefins, and a number of laboratories have extensively investigated chiral ketones of various structures. In our own studies, we found that fructose-derived ketone 1 is a very effective catalyst for the epoxidation of *trans*- and trisubstituted olefins, and oxazolidinone-bearing ketones 2 can give high ee's for olefins such as conjugated aromatic *cis*-olefins, and certain trisubstituted olefins and tetrasubstituted olefins styrenes, which had not been effective with ketone 1 (Figure 1). Studies have shown that the enantioselectivity afforded by ketone 2 results from an apparent attractive interaction between the R_{π} group of the olefin and the spiro-oxazolidinone of the ketone catalyst.

FIGURE 1

FIGURE 2

Among six classes of olefins (Figure 2), 1,1-disubstituted terminal olefins (VI) have generally been challenging for asymmetric epoxidation. Epoxidation of α -methylstyrene and α -isopropylstyrene with ketone 2a gave (S)- α -methylstyrene oxide in 30% ee and α -isopropylstyrene oxide in 58% ee. Several possible spiro and planar transition states for epoxidation with ketone 2 are shown in Figure 3. Spiro transition states (A-D) are generally favored stereoelectronically as a result of the stabilizing interaction of an oxygen lone pair with the π^* orbital of the alkene. 1,9,10 However, planar transition states E and G appear to be sterically more favored as compared to spiro transition states. Planar transition states F and H are disfavored

 $[\]ast$ To whom correspondence should be addressed. Phone: 970-491-7424. Fax: 970-491-1801.

⁽¹⁾ For leading reviews, see: (a) Denmark, S. E.; Wu, Z. Synlett **1999**, 847. (b) Frohn, M.; Shi, Y. Synthesis **2000**, 1979. (c) Shi, Y. Acc. Chem. Res. **2004**, 37, 488. (d) Yang, D. Acc. Chem. Res. **2004**, 37, 497. (e) Wong, O. A.; Shi, Y. Chem. Rev. **2008**, 108, 3958.

^{(2) (}a) Tu, Y.; Wang, Z.-X.; Shi, Y. J. Am. Chem. Soc. **1996**, 118, 9806. (b) Wang, Z.-X.; Tu, Y.; Frohn, M.; Zhang, J.-R.; Shi, Y. J. Am. Chem. Soc. **1997**, 119, 11224. (c) Shu, L.; Shi, Y. Tetrahedron **2001**, 57, 5213.

^{(3) (}a) Tian, H.; She, X.; Shu, L.; Yu, H.; Shi, Y. J. Am. Chem. Soc. 2000, 122, 11551. (b) Tian, H.; She, X.; Xu, J.; Shi, Y. Org. Lett. 2001, 3, 1929. (c) Tian, H.; She, X.; Yu, H.; Shu, L.; Shi, Y. J. Org. Chem. 2002, 67, 2435. (d) Shu, L.; Wang, P.; Gan, Y.; Shi, Y. Org. Lett. 2003, 5, 293. (e) Shu, L.; Shi, Y. Tetrahedron Lett. 2004, 45, 8115. (f) Goeddel, D.; Shu, L.; Yuan, Y.; Wong, O. A.; Wang, B.; Shi, Y. J. Org. Chem. 2006, 71, 1715. (g) Wong, O. A.; Shi, Y. J. Org. Chem. 2006, 71, 3973. (h) Shen, Y.-M.; Wang, B.; Shi, Y. Angew. Chem., Int. Ed. 2006, 45, 1429. (i) Shen, Y.-M.; Wang, B.; Shi, Y. Tetrahedron Lett. 2006, 47, 5455. (j) Wang, B.; Shen, Y.-M.; Shi, Y. J. Org. Chem. 2006, 71, 9519. (k) Burke, C. P.; Shi, Y. Angew. Chem., Int. Ed. 2006, 45, 4475. (l) Burke, C. P.; Shi, Y. J. Org. Chem. 2007, 72, 4093. (m) Burke, C. P.; Shi, Y. J. Org. Chem. 2007, 72, 6320.

⁽⁴⁾ For a leading review on asymmetric epoxidation, see: Xia, Q.-H.; Ge, H.-Q.; Ye, C.-P.; Liu, Z.-M.; Su, K.-X. Chem. Rev. 2005, 105, 1603.

⁽⁵⁾ For leading references on asymmetric epoxidation of 1,1-disubtituted terminal olefins directed by hydroxyl groups, see: (a) Johnson, R. A.; Sharpless, K. B. In *Catalytic Asymmetric Synthesis*; Ojima, I., Ed.; VCH: New York, 1993; Chapter 4.1. (b) Katsuki, T.; Martin, V. S. *Org. React.* 1996, 48, 1. (c) Barlan, A. U.; Zhang, W.; Yamamoto, H. *Tetrahedron* 2007, 63, 6075.

SCHEME 1

both electronically and sterically, thus they are unlikely to be significant contributors. Between the two planar transition states E and G, E is likely to be favored over G due to the associative interaction between the phenyl group of the olefin and the oxazolidinone of the ketone catalyst. We hypothesized that planar E might be the major transition state for the epoxidation of α -methylstyrene based on the S configuration of the resulting epoxide obtained with ketone 2a. A higher ee obtained with α-isopropylstyrene could be due to disfavoring competing spiro **D** by a larger isopropyl group.^{3c} On the basis of these observations, we decided to search for ketone catalysts that can further favor planar E-like transition state to enhance the enantionselectivity for the epoxidation of 1,1-disubstituted terminal olefins. We have found that lactam ketones 3 provide

FIGURE 3. Proposed spiro and planar transition states for the epoxidation of 1,1-disubstituted terminal olefins.

very promising results (Figure 1). Herein we wish to report our studies on this subject.

Results and Discussion

The synthesis of lactam ketone 3 is outlined in Schemes 1 and 2. Diol 4, prepared from D-glucose as previously reported, ¹¹ was treated with BrCH2COBr to form compound 5, which was then converted to ketone 3a after cyclization and oxidation. Upon introduction of a Boc or Ac group, ketone 3a was converted to ketones 3b and 3c (Scheme 1). Ketones 3d-h were prepared from D-glucose in four steps by Amadori rearrangement, 12 ketalization, 3d formation of the six-membered lactam,

(6) For examples of asymmetric epoxidation of 1,1-disubstituted terminal olefins with chiral metal catalysts, see: (a) Zhang, W.; Loebach, J. L.; Wilson, S. R.; Jacobsen, E. N. J. Am. Chem. Soc. 1990, 112, 2801. (b) Halterman, R. L.; Jan, S.-T.; Nimmons, H. L.; Standlee, D. J.; Khan, M. A. Tetrahedron 1997, 53, 11257. (c) Kim, G.-J.; Shin, J.-H. Catal. Lett. 1999, 63, 83. (d) Tanaka, H.; Kuroboshi, M.; Takeda, H.; Kanda, H.; Torii, S. J. Electroanal. Chem. 2001, 507, 75. (e) Zhang, R.; Yu, W.-Y.; Sun, H.-Z.; Liu, W.-S.; Che, C.-M. *Chem.—Eur. J.* **2002**, *8*, 2495. (f) Zhang, H.; Xiang, S.; Li, C. *Chem. Commun.* **2005**, 1209. (g) Fristrup, P.; Dideriksen, B. B.; Tanner, D.; Norrby, P. O. *J. Am.* Chem. Soc. 2005, 127, 13672. (h) Zhang, H.; Zhang, Y.; Li, C. Tetrahedron: Asymmetry 2005, 16, 2417. (i) Yu, K.; Lou, L.-L.; Ding, F.; Wang, S.; Wang, Z.; Liu, S. Catal. Commun. 2006, 7, 170. (j) Sun, Y.; Tang, N. J. Mol. Catal. A: Chem. 2006, 255, 171. (k) Lou, L.-L.; Yu, K.; Ding, F.; Zhou, W.; Peng, X.; Liu, S. Tetrahedron Lett. 2006, 47, 6513.

(7) For examples of asymmetric epoxidation of 1,1-disubstituted terminal olefins with chiral dioxiranes, see: (a) Yang, D.; Yip, Y.-C.; Tang, M.-W.; Wong, M.-K.; Zheng, J.-H.; Cheung, K.-K. J. Am. Chem. Soc. 1996, 118, 491. (b) Ref 2b. (c) Wang, Z.-X.; Shi, Y. J. Org. Chem. 1997, 62, 8622. (d) Yang, D.; Wong, M.-K.; Yip, Y.-C.; Wang, X.-C.; Tang, M.-W.; Zheng, J.-H.; Cheung, K.-K. J. Am. Chem. Soc. 1998, 120, 5943. (e) Wang, Z. X.; Miller, S. M.; Anderson, O. P.; Shi, Y. J. Org. Chem. 1999, 64, 6443. (f) Ref 3c. (g) Armstrong, A.; Moss, W. O.; Reeves, J. R. Tetrahedron: Asymmetry 2001, 12, 2779. (h) Armstrong, A.; Ahmed, G.; Dominguez-Fernandez, B.; Hayter, B. R.; Wailes, J. S. *J. Org. Chem.* **2002**, *67*, 8610. (i) Chan, W.-K.; Yu, W.-Y.; Che, C.-M.; Wong, M.-K. J. Org. Chem. 2003, 68, 6576. (j) Bez, G.; Zhao, C.-G. Tetrahedron Lett. 2003, 44, 7403. (k) Bortolini, O.; Fantin, G.; Fogagnolo, M.; Mari, L. Tetrahedron: Asymmetry 2004, 15, 3831. (1) Armstrong, A.; Tsuchiya, T. Tetrahedron 2006, 62, 257. (m) Armstrong, A.; Dominguez-Fernandez, B.; Tsuchiya, T. Tetrahedron 2006, 62, 6614

(8) For examples of asymmetric epoxidation of 1,1-disubstituted terminal olefins with oxaziridinium salts, see: (a) Page, P. C. B.; Rassias, G. A.; Barros, D.; Bethell, D.; Schilling, M. B. J. Chem. Soc., Perkin Trans. 1 2000, 3325. (b) Page, P. C. B.; Rassias, G. A.; Barros, D.; Ardakani, A.; Buckley, B.; Bethell, D.; Smith, T. A. D.; Slawin, A. M. Z. J. Org. Chem. 2001, 66, 6926. (c) Page, P. C. B.; Rassias, G. A.; Barros, D.; Ardakani, A.; Bethell, D.; Merifield, E. Synlett 2002, 580. (d) Page, P. C. B.; Barros, D.; Buckley, B. R.; Ardakani, A.; Marples, B. A. J. Org. Chem. 2004, 69, 3595. (e) Page, P. C. B.; Buckley, B. R.; Rassias, G. A.; Blacker, A. J. Eur. J. Org. Chem. **2006**, 803. (9) (a) Baumstark, A. L.; McCloskey, C. J. Tetrahedron Lett. **1987**, 28, 3311.

(b) Baumstark, A. L.; Vasquez, P. C. *J. Org. Chem.* **1988**, *53*, 3437. (10) (a) Bach, R. D.; Andrés, J. L.; Owensby, A. L.; Schlegel, H. B.; McDouall, J. J. W. *J. Am. Chem. Soc.* **1992**, *114*, 7207. (b) Houk, K. N.; Liu, J.; DeMello, N. C.; Condroski, K. R. *J. Am. Chem. Soc.* **1997**, *119*, 10147. (c) Jenson, C.; Liu, J.; Houk, K. N.; Jorgensen, W. L. J. Am. Chem. Soc. 1997, 119, 12982. (d) Deubel, D. V. J. Org. Chem. 2001, 66, 3790. (e) Singleton, D. A.; Wang, Z. J. Am. Chem. Soc. 2005, 127, 6679.

(11) Shu, L.; Shen, Y.-M.; Burke, C.; Goeddel, D.; Shi, Y. J. Org. Chem. 2003, 68, 4963.

SCHEME 2

and subsequent oxidation (Scheme 2). The X-ray structure of ketone **3d** is shown in Figure 4. An overlay of ketones **2b** and **3d** is shown in Figure 5. In contrast to ketone **2b**, ^{3d} the *N*-phenyl group and the lactam carbonyl group in **3d** are not coplanar.

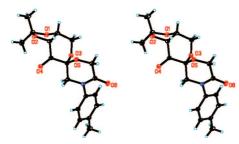


FIGURE 4. X-ray structure of ketone 3d (stereoview).

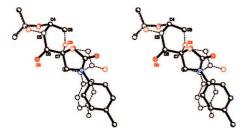


FIGURE 5. Crystal structure overlay of ketones 2b and 3d (stereoview).

Initial studies on the epoxidation of α-isopropylstyrene with ketone **3d** showed that 1,4-dioxane was among the best solvents, giving 94% conversion and 84% ee (Table 1, entry 4). The enantioselectivity was also affected by the N-substituents of ketone catalysts with ketones 3a, 3d, 3e, 3f, and 3h giving the highest enantioselectivity (82-84% ee) (Table 1, entries 7, 4, 10, 11, and 13). Ketone **3d**, readily synthesized from inexpensive starting materials, was subsequently investigated for the epoxidation of 1,1-disubstituted terminal olefins. As shown in Table 2, a variety of aryl-substituted 1,1-disubstituted olefins can be effectively epoxidized in good enantioselectivities (62–88% ee). Generally speaking, substrates with bulky alkyl groups at α positions of olefins produce epoxides with higher enantioselectivity than those with small groups. The substituents on the phenyl groups of olefins also have some effects on the enantioselectivities (74-88% ee) (Table 2, entries 7-14).

TABLE 1. Asymmetric Epoxidation of α -Isopropylstyrene with Ketones 3^a

entry	ketone	solvent	conv (%)b	ee (%) ^b
1	3d	CH ₃ CN/DMM (1/2)	97	71
2		DME	94	81
3		DME/n-BuOH	99	76
4		1,4-dioxane	94	84
5		1,4-dioxane/DME (2/1)	99	80
6		1,4-dioxane/n-BuOH (1/1)	100	78
7	3a	1.4-dioxane	91	82
8	3b		69	71
9	3c		10	nd
10	3e		100	83
11	3f		98	83
12	3g		80	52
13	3h		99	84

 a All epoxidations were carried out with the olefin (0.2 mmol), ketone 3 (0.06 mmol), Oxone (0.32 mmol), and K₂CO₃ (1.344 mmol) in organic solvent (3 mL) and buffer (0.1 M K₂CO₃/AcOH, pH 9.3; 2 mL) at -10 °C for 2 h. b The conversion and ee were determined by chiral GC (B-DM column).

Allylic, homoallylic, and bishomoallylic alcohols are also effective substrates (Table 2, entries 16–21). Up to 88% ee was obtained for 1,1-dialkyl-2-aryl allylic alcohols (Table 2, entries 19–21). A reasonable enantioselectivity (60% ee) was also obtained for a nonaromatic allylic alcohol (Table 2, entry 22).

Ketone 3d gave a similar level of enantioselectivity to ketone 2 for epoxidation of *cis*-olefins (Table 3, entries 1 and 2), indicating that there still exists an electronic attraction between the amide moiety and the phenyl group of the olefin in spiro transition state I (Figure 6). When 1-phenylcyclohexene was epoxidized with ketone 3d, the (S,S)-epoxide derived from planar L (Figure 7) was obtained with 80% ee while the epoxidation with ketones 2a and 2b gave 43% ee of the (S,S)epoxide^{3c} and 25% ee of the (R,R)-epoxide,^{3d} respectively, suggesting that the six-membered lactam moiety provides a more favorable environment for the attraction between the lactam moiety of the ketone and the phenyl group of the olefin in the planar transition state as compared to ketones 2a and 2b. In the case of 1-phenyl-3,4-dihydronaphthalene, the epoxide resulting from the planar transition state was obtained in as high as 90% ee (Table 3, entry 4), further illustrating the aforementioned attraction in the planar transition state.

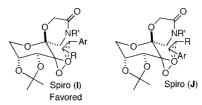


FIGURE 6. Proposed competing spiro transition states for the epoxidation of *cis*-olefins with ketone **3**.

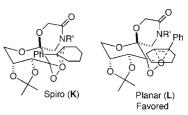


FIGURE 7. Proposed competing spiro and planar transition states for the epoxidation of 1-phenylcyclohexene with ketone 3.

⁽¹²⁾ Hodge, J. E.; Fisher, B. E. Methods Carbohydr. Chem. 1963, 2, 99.
(13) (a) Capriati, V.; Florio, S.; Luisi, R.; Salomone, A. Org. Lett. 2002, 4, 2445. (b) Tanaka, K.; Yoshida, K.; Sasaki, C.; Osano, Y. T. J. Org. Chem. 2002, 67, 3131. (c) Adam, W.; Alsters, P. L.; Neumann, R.; Saha-Möller, C. R.; Seebach, D.; Zhang, R. Org. Lett. 2003, 5, 725.

TABLE 2. Asymmetric Epoxidation of 1,1-Disubstituted Terminal Olefins with Ketone 3da

entry	substrate	yield (%) ^b	ee (%)	config.c
1	$Ph \stackrel{R}{\sim} R$ R = Me	60	62 ^e	$(+)$ - $(S)_{12}^{13a}$
2	R = Et	71	78 ^d	(+)- (S) ^{13a}
3	R = n-Pr	90	75 ^d	(+)
4	R = i-Bu	54	74 ^d	(+)
5	$R = c - C_6 H_{11}$	62	77 ^c	(+)
6	R = t-Bu	43	86 ^d	(+)
Ü	R / Bu	15	00	()
	x_			
7	N II	71	84 ^d	Z 1 X
7	X = H	71		(+)
8	X = p-i-Pr	51	82°	(+)
9	X = p-MeO	94	84 ^c	(+)
10	X = p-F	78	74 ^d	(+)
11	X = p-Br	68	78 ^d	(+)
12	X = m-Me	57	82°	(+)
13	X = m-F	74 72	81 ^d	(+)
14	X = o-F	72	88^{d}	(+)
15	CI	51	66°	(-)-(S) ^{13b}
	Ph ChOH			
16	n = 1	93	77°	$(+)$ - $(R)^{13c}$
17	n=2	47	72°	(+)
18	n=3	62	74°	(+)
	Ph R OH			、 /
19	R = Me	76	87°	$(+)$ - $(S)^{13a}$
20	R = Et	85	87 ^d	(+)
21	$R,R = (CH_2)_4$	86	88 ^d	$(+)$ - $(S)^{13a}$
				. , . ,
22	V V ОН	78	$60^{\rm d}$	(+)
		, .		(.)

 $[^]a$ All epoxidations were carried out with the olefin (0.2 mmol), ketone **3d** (0.06 mmol), Oxone (0.32 mmol), and K₂CO₃ (1.344 mmol) in 1,4-dioxane (3 mL), and buffer (0.1 M K₂CO₃/AcOH, pH 9.3; 2 mL) at -10 °C for 2 h (4 h for entries 6, 11, 13, and 14). b Isolated yield except entry 7 which is crude yield. c The ee was determined by chiral HPLC (Chiracel OD column). d The ee was determined by chiral GC (B-DM column). e The absolute configurations were determined by comparing the measured optical rotations and HPLC trace with reported ones.

The known absolute configurations of selected epoxides (Table 2, entries 1, 2, 15, 16, 19, and 21) are consistent with the notion that the epoxidation proceeds mainly via planar transition state **P** (Figure 8). A bulky R substituent on the olefin disfavors spiro **O**, thus resulting in higher ee's as observed. Further improvement of the enantioselectivity will require further disfavoring spiro **N** and/or planar **Q** transition states.

In summary, a variety of 1,1-disubstituted terminal olefins can be enantioselectively epoxidized using lactam ketone **3d** as catalyst and Oxone as oxidant, giving up to 88% ee. Studies indicate that the epoxidation of 1,1-disubstituted terminal olefins with ketone **3** proceeds mainly via a planar transition state. Ketone **3** provides a promising lead for further

improvement of the enantioselectivity for this challenging class of olefins.

Experimental Section

Representive Ketone Synthesis. To a solution of amino alcohol **7d** (prepared from D-glucose in two steps) 3d (3.09 g, 10.0 mmol) and Et₃N (1.11 g, 1.54 mL, 11.0 mmol) in dry THF (50 mL) was added a solution of 2-bromoacetyl bromide (2.22 g, 0.95 mL, 11.0 mmol) in dry THF (10 mL) dropwise at rt over 2 h. After the resulting mixture was stirred at rt for 3 h, NaH (95%, 0.6 g, 23.7 mmol) was added into the reaction mixture carefully. Upon stirring at rt for 0.5 h, the reaction mixture was quenched with MeOH (0.25 mL) and filtered. The filtrate was concentrated and purified by flash chromatography (silica gel, hexane/EtOAc

TABLE 3. Asymmetric Epoxidation of cis- and Trisubstituted Olefins by Ketone 3d^a

entry	substrate	conv. (yield) (%) ^b	ee (%)	config.g
1		100°(60)	85 ^e	$(-)$ - $(1R,2S)^{3a}$
2	NC CO	89 ^d (87)	84 ^f	$(+)$ - $(3R,4R)^{3a}$
3	Ph	99 ^c (89)	80 ^e	$(-)$ - $(S,S)^{2b,3c,d}$
4	Ph	88 ^d (56)	90 ^f	$(+)$ - $(1R, 2S)^{2b}$

^a All reactions were carried out with substrate (0.2 mmol), ketone **3d** (0.06 mmol for entry 1, 0.04 mmol for entries 2, 3, and 4), Oxone (0.32 mmol), and K₂CO₃ (1.344 mmol) in DME/DMM (3:1, v/v; 3.0 mL) and buffer (0.1 M K_2CO_3 -AcOH in 4 × 10⁻⁴ M aqueous EDTA, pH 9.3; 2 mL); For entries 1, 3, and 4, the reaction was carried out at -10 °C for 4 h; For entry 2, the reaction was carried out at 0 °C for 12 h. b Isolated yield. ^c The conversion was determined by GC (B-DM column). ^d The conversion was determined by ¹H NMR. ^e The ee was determined by chiral GC (B-DM column). The ee was determined by chiral HPLC (Chiracel OD column). g The absolute configurations were determined by comparing the measured optical rotations and GC trace with reported ones.

FIGURE 8. Proposed competing transition states for the epoxidation of 1,1-disubstituted terminal olefins with ketone 3.

= 1/6) to give lactam **8d** as a white solid (1.42 g, 41% yield): mp 198–199 °C; $[\alpha]^{25}_D = -144.6$ (c 1.0, CHCl₃); IR (film) 3410, 1661 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.21–7.14 (m, 4H), 4.40-4.36 (m, 1H), 4.30-4.21 (m, 4H), 4.12 (d, J =13.2 Hz, 1H), 3.96 (dd, J = 13.2, 2.8 Hz, 1H), 3.62-3.59 (m, 1H), 3.53-3.48 (m, 1H), 3.10-2.88 (m, 1H), 2.33 (s, 3H), 1.51 (s, 3H), 1.37 (s, 3H); 13 C NMR (100 MHz, CDCl₃) δ 165.6, 138.4, 137.4, 130.1, 125.8, 109.7, 96.2, 76.5, 73.4, 71.7, 62.7, 60.5, 54.2, 28.2, 26.2, 21.2; HRMS calcd for $C_{18}H_{24}O_6N$ (M + H) 350.1604, found 350.1607.

AcOH (0.15 mL) was added to a slurry of lactam 8d (4.8 g, 13.76 mmol), PDC (10.3 g, 27.5 mmol), and 3 Å MS (6.5 g) in CH₂Cl₂ (300 mL). Upon stirring at rt for 3 days (no SM left as judged by TLC), the reaction mixture was filtered through a pad of silica gel, and the filter cake was washed with EtOAc. The filtrate was concentrated and purified by flash chromatography (silica gel, hexane/EtOAc = 3/1) to give ketone 3d as a white solid (4.5 g, 95% yield): mp 184–185 °C; $[\alpha]^{25}_D = -86.5$ (c 1.0, CHCl₃); IR (film) 1753, 1674 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.24–7.18 (m, 4H), 4.86 (d, J = 5.7 Hz, 1H), 4.66-4.64 (m, 1H), 4.49-4.23(m, 5H), 3.64 (d, J = 13.8 Hz, 1H), 2.36 (s, 3H), 1.47 (s, 3H), 1.43 (s, 3H); 13 C NMR (75 MHz, CDCl₃) δ 197.7, 165.2, 138.2, 137.7, 130.2, 125.8, 111.0, 96.1, 78.4, 75.7, 63.2, 59.9, 51.9, 27.3. 26.2, 21.3; HRMS calcd for $C_{18}H_{22}NO_6$ (M + H) 348.1447, found: 348.1447. Anal. Calcd for C₁₈H₂₁NO₆: C, 62.24; H, 6.09. Found: C, 62.02; H, 6.01.

Representative Epoxidation Procedure (Table 2, Entry **19).** To a solution of the olefin (0.032 g, 0.20 mmol), tetrabutylammonium hydrogen sulfate (0.0038 g, 0.010 mmol), and ketone **3d** (0.0208 g, 0.06 mmol) in dioxane (3 mL) was added buffer (0.1 M K₂CO₃-AcOH in 4×10^{-4} M aqueous EDTA, pH = 9.3; 2 mL) with stirring. After the mixture was cooled to -10 °C (bath temperature), a solution of Oxone (0.20 M in 4×10^{-4} M aqueous EDTA, 1.6 mL) (0.197 g, 0.32 mmol) and a solution of K₂CO₃ $(0.84 \text{ M in } 4 \times 10^{-4} \text{ M} \text{ aqueous EDTA}, 1.6 \text{ mL}) (0.185 \text{ g}, 1.344)$ mmol) were added separately and simultaneously via a syringe pump over a period of 2 h. The reaction mixture was quenched with hexane, extracted with EtOAc, dried over Na₂SO₄, filtered, concentrated, and purified by flash chromatography (silica gel was buffered with 1% Et₃N in organic solvent; hexane/Et₂O = 5/1 as eluent) to give the epoxide as white solid (0.027 g, 76% yield, 87% ee).

Acknowledgment. We are grateful to the generous financial support from the General Medical Sciences of the National Institutes of Health (GM59705-08). We thank Dr. Pingzhen Wang for obtaining the crystal structure of ketone 2b.

Supporting Information Available: The synthesis and characterization of ketones 3a-h, the epoxidation procedure and characterization of epoxides, and the X-ray structures of ketones 3c, 3d, and 3g along with the data for the determination of the enantiomeric excess of the epoxides obtained with ketone 3d. This material is available free of charge via the Internet at http://pubs.acs.org.

JO801576K